

WHAT IS CLAIMED IS:

1. A recording medium comprising on an ink-
recording surface side an ink-receiving layer that
contains at least a pigment for retaining a coloring
5 material of ink and a binder for the pigment,

wherein the ink-receiving layer includes a
first layer region where the binder is cross-linked
by a first crosslinking agent to become uniform
relative to the pigment; and a second layer region
10 where the binder is cross-linked by a second
crosslinking agent such that the degree of
crosslinking of the second layer region is larger
than that of the first layer region, and

wherein the first layer region is located
15 closer to the ink-recording surface side than the
second layer region.

2. A recording medium according to claim 1,
wherein

20 the first crosslinking agent and the second
crosslinking agent contain the same element; and

the degree of crosslinking is a relative
quantitative difference between the element in the
first layer region and the element in the second
25 layer region, which is brought about by the first and
second crosslinking agents.

3. A recording medium according to claim 1,
wherein the ink-receiving layer is formed by applying
a coating liquid on a wet surface, the coating liquid
being prepared by dissolving and mixing at least
5 alumina hydrate as the pigment, polyvinyl alcohol as
the binder and ortho-boric acid as the first
crosslinking agent for the formation of the first
layer region, the wet surface containing tetraborate
as the second crosslinking agent for the formation of
10 the second layer region.

4. A recording medium according to claim 3,
wherein the content of the ortho-boric acid contained
in the coating liquid per unit area is less than the
15 content of the sodium tetraborate contained in the
wet surface per unit area.

5. A recording medium according to claim 1,
wherein the pigment is alumina hydrate, the binder is
20 polyvinyl alcohol, the first and second crosslinking
agents contain the same boron "B" and the content of
boron "B" in the second layer region is at least
twice as high as the content of boron "B" in the
first layer region.

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6. A recording medium according to any one of
claims 1 to 5, wherein the ink-receiving layer has a

weight of 30 g/m² or more.

7. A recording medium comprising on an ink-recording surface side an ink-receiving layer that
5 contains at least a pigment retaining at least a coloring material of ink and showing variations in viscosity depending on pH and a binder for the pigment,

wherein the ink-receiving layer includes a
10 first layer region where the binder is cross-linked by a first crosslinking agent having a pH value for retaining the pigment at a low viscosity and a second layer region in which the binder is cross-linked by a second crosslinking agent having a pH value for
15 retaining the pigment at a high viscosity, and

wherein the first layer region is located closer to the ink-recording surface side than the second layer region.

20 8. A recording medium according to claim 7, wherein the second layer region has a larger degree of crosslinking than that of the first layer region due to the second crosslinking agent.

25 9. A recording medium according to claim 8, wherein the pigment is a pigment showing a low viscosity at a comparatively low pH value and

changing into a high-viscous pigment at a comparatively high pH value, and

wherein the first layer region is formed by applying a coating liquid having a low pH value prepared by dissolving and mixing the pigment, the binder, and the first crosslinking agent on a wet surface having a high pH value and containing the second crosslinking agent.

10 10. A recording medium comprising on an ink-recording surface side an ink-receiving layer that contains at least a pigment and a binder for the pigment, the pigment retaining a coloring material of ink and showing a low viscosity at a comparatively low pH value and changing into a high-viscous pigment at a comparatively high pH,

wherein the ink-receiving layer includes a first layer region where the binder is cross-linked by a first crosslinking agent having a pH value for retaining the pigment at a low viscosity and a second layer region in which the binder is cross-linked by a second crosslinking agent having a pH value for retaining the pigment at a high viscosity, and

wherein the first layer region is located closer to the ink-recording surface side than the second layer region, and the pH of the first layer region is lower than the pH of the second layer

region.

11. A recording medium according to claim 10,
wherein the ink-receiving layer is formed by applying
5 a coating liquid on a wet surface, the coating liquid
being prepared by dissolving and mixing at least
alumina hydrate as the pigment, polyvinyl alcohol as
the binder and ortho-boric acid as the first
crosslinking agent for the formation of the first
10 layer region, and the wet surface containing
tetraborate as the second crosslinking agent for the
formation of the second layer region.

12. A recording medium according to claim 11,
15 wherein the content of the ortho-boric acid in the
coating liquid per unit area is less than the content
of the sodium tetraborate in the wet surface per unit
area.

20 13. A recording medium according to claim 11,
wherein the pigment is alumina hydrate, the binder is
polyvinyl alcohol, the first cross-linking agent and
the second crosslinking agent contain the same boron
"B" and the content of boron "B" in the second layer
25 region is at least twice as high as the content of
boron "B" in the first layer region.

14. A recording medium according to any one of claims 11 to 13, wherein the ink-receiving layer is of 30 g/m² or more.

5 15. A method of manufacturing a recording medium having an ink-receiving layer that contains a pigment and a binder for the pigment, comprising a step of applying a coating liquid including the pigment, the binder, and a first crosslinking agent
10 for crosslinking the binder on a wet surface that contains a second crosslinking agent for crosslinking the binder,

 wherein a crosslinking reaction at a contact interface between the coating liquid and the wet
15 surface by the second crosslinking agent is accelerated more than a crosslinking reaction by the first crosslinking agent in the coating liquid.

 16. A method of manufacturing a recording
20 medium according to claim 15, wherein the pigment is a pigment that shows variations in viscosity depending on pH, the first crosslinking agent is a crosslinking agent that provides a pH value for retaining the pigment at a low viscosity, the second
25 crosslinking agent is a crosslinking agent that provides a pH value for retaining the pigment at a high viscosity, and

wherein a change of pH is generated at the contact interface to cause aggregation of pigments and crosslinking of the binder.

5 17. A method of manufacturing a recording
medium having an ink-receiving layer that contains a
pigment showing a low viscosity at a comparatively
low pH value and showing a high viscosity at a
comparatively high pH value, and a binder for the
10 pigment, comprising a step of applying a coating
liquid on a wet surface, the coating liquid
containing the pigment, the binder, and a first
crosslinking agent for crosslinking the binder and
showing a low pH value to have the above low
15 viscosity, and the wet surface containing a second
crosslinking agent for crosslinking the binder and
showing a high pH value to have the high viscosity.

 18. A method of manufacturing a recording
20 medium according to any one of claims 15 to 17,
wherein the wet surface is a liquid surface prepared
by applying a liquid containing the second
crosslinking agent on a surface of a substrate that
constitutes the recording medium, the surface of the
25 substrate being coated with a pre-treatment liquid
containing the second crosslinking agent followed by
being dried and fixed.

19. A method of manufacturing a recording
medium according to any one of claims 15 to 17,
wherein the second crosslinking agent is superior in
crosslinking reaction to the first crosslinking agent
5 for crosslinking the binder.

20. A method of manufacturing a recording
medium according to any one of claims 15 to 17,
wherein the content of the first crosslinking agent
10 per unit area in the coating liquid is less than the
content of the second crosslinking agent per unit
area in the wet surface.

21. A method of manufacturing a recording
15 medium according to any one of claims 15 to 17,
wherein the pigment is alumina hydrate, the binder is
polyvinyl alcohol, the first crosslinking agent and
the second crosslinking agent contain the same boron
"B" and the content of boron "B" in the second layer
20 region is at least twice as high as the content of
boron "B" in the first layer region.

22. A method of manufacturing a recording
medium having an ink-receiving layer, comprising:
25 a first surface treatment step in which a first
coating liquid containing at least one crosslinking
agent selected from the group consisting of boric

acid and borate is applied followed by being dried to fixed;

a second surface treatment step in which a second coating liquid containing at least one
5 crosslinking agent selected from the group consisting of boric acid and borate is applied on the fixed surface formed in the first surface treatment step; and

a third surface treatment step in which a third
10 coating liquid containing at least a pigment, polyvinyl alcohol, and one crosslinking agent selected from the group consisting of boric acid and borate is applied while the second coating liquid retains a wet condition.

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23. A method of manufacturing a recording medium according to claim 22, wherein the pigment contains alumina hydrate, and the ink-receiving layer is of 30 g/m² or more.

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24. A method of manufacturing a recording medium according to claim 22 or 23, further comprising a step of casting the ink-receiving layer obtained after the step of coating the third coating
25 liquid.

25. A method of manufacturing a recording

medium according to any one of claims 15 to 17, 22,
and 23, wherein the recording medium contains as a
substrate for supporting the ink-receiving layer a
porous member through which liquid components of the
5 coating liquid can penetrate.

26. A method of manufacturing a recording
medium according to any one of claims 15 to 17, 22,
and 23, wherein the wet surface has a recessed
10 portion for the coating liquid without having a
uniform surface such that the crosslinking of the
binder occurs in the recessed portion.